

1

2

3

4

5

6

7

8

DRG.NO.
.A3

DMB-1HP

SURFACE FINISH

~

A

B

C

D

E

F

419

539

539

798

419

70

85

868

IN LET

OUT LET

DMB-010

DMB-1HP

DMB-010

DMB-1HP

NOTE

1. 지정색 도장할 것.

2. 도시하고 지시없는 라운드 R3.

3. 날카로운 모서리 및 버어 제거할 것.

4. 밴딩R은 최소로 할 것.

5. 각 연결부 용접할 것.

6. 용접후 사상할 것.

GENERAL TOLERANCE (MACHINING)		UNSPECIFIED CHAMFERS		C0.5	APPROVE	TITLE		DMB-010		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED	R1	CHECKED	ASS'Y		---		SCALE	1:10
OVER ~ TO	ENESS	MAL	RADII		DESIGNED	J.H.MOON	MODEL	MAT.	---	W.T	26.38kg
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT		DRAWN	J.H.MOON	---	DRG.NO. .A3	DMB-1HP		
6 ~ 30	±0.1	±0.2	HARDNESS				PROJECT NAME				
30 ~ 120	±0.15	±0.3	HEAT TREATMENT				CHILLER				
120 ~ 315	±0.2	±0.5	METHOD								
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT	PAINT	DATE	2020-07-03					
1000 ~ 2000	±0.5	±1.2									
2000 ~ 4000	±0.8	±2.0									

DAEIL

DAEIL CO., LTD

A3 (297X420)