

A

---

B

---

C

---

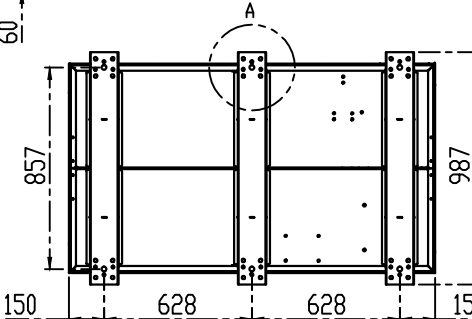
D

---

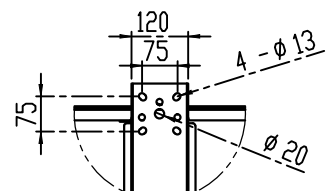
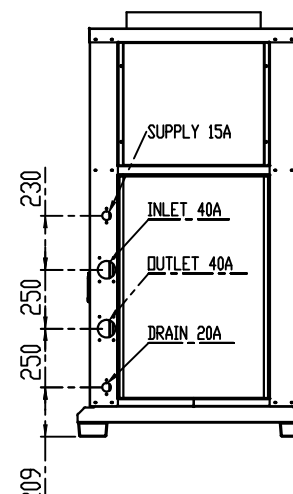
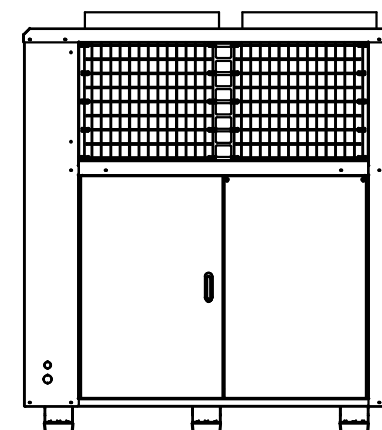
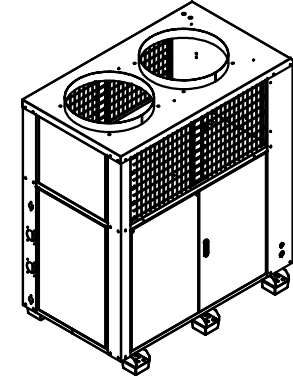
E

---

F



1. 지정색 도장할 것,
2. 도시하고 지시없는 라운드 R3,
3. 날카로운 모서리 및 버어 제거할 것,
4. 밴딩R은 최소로 할 것,
5. 각 연결부 용접할 것,
6. 용접후 사상할 것,



GENERAL TOLERANCE (MACHINING)				UNSPECIFIED CHAMFERS		CO.5		APPROVE		TITLE		DMB-100		Q'TY		1EA	
LIMITS		MINUT ENESS		HOR MAL		UNSPECIFIED RADIOI		R1		CHECKED		ASS'Y		외형도		SCALE 1:20	
OVER - TO		0.5 - 6		0.05 - 0.1		HEAT TREATMENT		DESIGNED		J.H.MOON		MODEL		MAT.		V.T325.96kg	
6 - 30		0.1 - 0.2		0.1 - 0.2		METHOD		DRAWN		J.H.MOON		---		---		---	
30 - 120		0.15 - 0.3		0.15 - 0.3		HEAT TREATMENT		---		---		PROJECT NAME		DRAWG AS		DMB-100_TOTAL_ASSY_R03	
120 - 315		0.2 - 0.5		0.2 - 0.5		METHOD		PAINT		DATE		2018-08-28		CHILLER		DAEIL DAEIL CO., LTD	
315 - 1000		0.3 - 0.8		0.3 - 0.8		SURFACE TREATMENT		---		---		---		---		---	
1000 - 2000		0.5 - 1.2		0.5 - 1.2		---		---		---		---		---		---	
2000 - 4000		1.0 - 3.0		1.0 - 3.0		---		---		---		---		---		---	